D 350							
-,	sday, 11/13/2007 1:33:22 PM						
User: Kim	Johnston	Proce	ss Sheet				
1	OLI DADOM Dert Helicentere Ser			: LUG		 	
Customer Job Number	: CU-DAR001 Dart Helicopters Ser : 35685	vices	Drawing Name	. LUG			
Estimate Number	: 11886						
P.O. Number	: MA		Part Number	: D22531		•	
This Issue	: 11/13/2007 S.O. No. : 1	<	Drawing Number	D2253 REV C			
Prsht Rev.	: NC ₀	`	Project Number	: N/A			
First Issue	[1]	LL /MED FAB	Drawing Revision	: C			
Previous Run	: 27553		Material	: NA			
Written By	ι Λ		Due Date	: 11/20/2007	Qty:	10 Um:	Each
Checked & Appro	ved By	1ろ					
Comment		Updated for laser cutting	EC				
Common		aterjet 06-06-16 JLM					
Additional Produc	t						
Job Number:	1 (88) 88 (1) 81 81 81 81 81 81 81 81 81 81 81 81						
Con #:	Machine Or Operation:		Description :				
Seq. #:	<u> </u>		·				
1.0	M304S11GA	304/316 .12	zo sneet	Н			
		2112/					
	1 1861 81 1488 1181 1181 1181 1181	2.3436					
Comm	, , ,	otal: 1.3020 sf(s)				•	
	304/316 .125 Sheet	5	. 14				
	Batch: 104934	B 07-11-1			·		
2.0	WATER JET	FLOW WA	TER JET				
Comm	ent: FLOW WATER JET						
	1-Cut as per Dwg D2253	D 07-11-116					
	Dwg Rev:C	B 07-11-14			((B)		
	Prog Rev:						
	2-Deburr if necessary	3 07-11-14					
3.0	QC2		PARTS AS THEY COME (OFF MACHINE			
						(2)	
		HB 107-11-14	•			7 (0)
Comm	ent: INSPECT PARTS AS THEY C	\		11001101010111			
			IO DECOLIDOE #4				
4.0	PACKAGING 1	PACKAGIN	IG RESOURCE #1	1 188111 18841 1	HARI MARKUMU		
		Pet/Carl					
	1 100 (50 0) 0 0 10 10 10 10 10 10 10 10 10 10 10 10	121/1201		1 (18) (1 (18) (18)	<u> </u>		
Comm	ent: PACKAGING RESOURCE #1					1,6	<i>}</i> / .
 	Identify and Stock					$()^{\circ}$	
	Location: w54			1/109	1/1.15		
5.0	QC21	FINAL INSP	PECTION/W/O RELEASE	<i>V</i>			_\
							18)
			·				
Comm	ent: FINAL INSPECTION/W/O REL	.EASE			D	alul	16
						124 (1	+
Job Completion					, 89.	11.16	
		IIII		ľ	1\1,	/ (Ψ	
		1411		1	1 17	U	

Page 1

Form: rorocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr			
07-1(-15	01	Add QC & Pen Charge / Change Alverdy dune.							
		QC8	//	4-11-15	18	1A-1115 1A-114			

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: 07/11/16
			QA: N/C	Closed:	Date:

	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Corrective Action Section B			A			
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
	÷								
					in				
					3				
	STEP	STEP Description of NC Section A	STEP Description of NC Section A Initial Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section E Action Description Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Initial Chief Eng Chief Eng Chief Eng Corrective Action Section B Sign & Date	STEP Description of NC Section A Initial Chief Eng Chief	STEP Description of NC Section A Corrective Action Section B Sign & Date Chief Eng Chi		

NOTE: Date & initial all entries

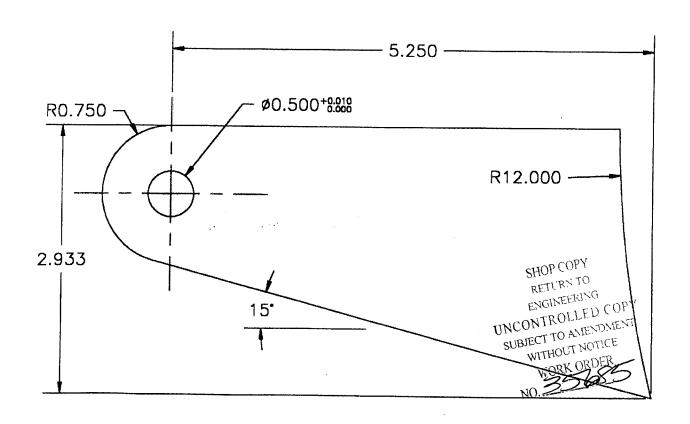




PREPARED	DART AERO ACCESSORIES INC
C. Meeker	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	REV. C
13W	D2253 SHEET 1 OF 1
DATE	TITLE SCALE
 Jun. 14, 1994	LUG ASSEMBLY 1:1
C 95.12.22	REMOVED BUSHING

RELEASED

D2253-1 M/F 1/8 THICK 304/316 SS



DART AERO	SPACE LTD				Work Order:	35685
Description:	LUG				Part Number:	D>>53-1
Inspection Dwg	a:D9923-1 Ben	: C				Page 1 of 1
	FIRST	ARTICLE IN	p		ECKLIST otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
\$,500	100,-001	,501				
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2.933	4- ,010	9834				
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Measu		}	Audited by:	Prototype Approval:	UH
	Date:	07-11-14	Date: 07-11:15	Date:	1/
Rev	Date	Change		Revised by	Approved
A		New Issue		KJ/JLM	App. Oved